IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Appln No. : 10/729,230

Applicant(s): Masayuki USHIKU et al.

Filed : December 4, 2003

For : INK-JET RECORDING SHEET

Art Unit : 1774

· 5 '

Examiner : Pamela R. Schwartz

Docket No. : 03723/HG

Confirm. No.: 9225

Customer No.: 01933

DECLARATION UNDER 37 CFR 1.132

Masayuki Ushiku, declares that I am a co-inventor of the invention described and claimed in the above-referenced application.

I was graduated from Aoyama Gakuin University in March 1992, with a Master's Degree in Chemistry. Since April 1992, I have been employed by Konica Corporation, now Konica Minolta IJ Corporation, the assignee of the present application. I have been engaged in research and development of photographic materials and Inkjet medias.

The following experiments were done under my supervision and control. The purpose of the experiments is to demonstrate the distinct superior effects of the recording sheets of the present invention compared to the recording sheets of Katoh.

The recording sheets Nos. 25, 28, 35,52 and 54 were prepared in accordance with the preparation methods described in paragraph Nos. [0219] and [0231] of Katoh.

The reason to select these sheets are:

- (i) all of them show good Bleeding Resistance, which is one of the required effects of the present invention; and
- (ii) each of them has a different pH value within the range of the present invention.

Thus prepared recording sheets are subjected to the same evaluation test as the present application (see pages 36-38).

As are shown in the following Table A, all of the evaluated recording sheets have inferior Ink Absorbability (c), and low Crack Resistance (C). In comparison, the recording sheets of the present invention exhibit superior effects of Ink Absorbability (A or B) and Crack Resistance (A or B) as are shown in Table 2 (reproduced below from page 39 of the present specification).

Table A

Recor- ding Sheet No.	Ink Absor- babi- lity	Glossi- ness (%)	Print Density	Crack Resis- tance	Bleed- ing Resi- stance	Bleed- ing Resi- stance	Layer Surface pH
		1	1		M	R	}
25	c	39	1.96	С	1.26	1.36	3.8
28	c	36	1.98	С	1.19	1.31	5.7
35	c	39	1.96	C	1.23	1.32	4.8
52	c	40	1.97	С	1.23	1.34	5.0
54	c	39	1.97	c	1.19	1.33	3.6

Table 2

			,		,			·····	,,,,		- ,			,		٠
Re- marks		Comp.	Comp.	Inv.	Inv.	Inv.	Inv.	Comp.	Inv.	Inv.	Comp.	Inv.	Comp.	Inv.	Comp:	Comp.
Crack Resis- tance		B	Ω	B	т	В	B	Ω	A	Æ	A	A	В	A	Æ	Æ
Print Density		1.98	1.89	2.15	2.25	2.23	2.25	2.24	2.25	2.24	2.24	2.16	1.90	2.14	1.92	1.83
Gloss- iness (%)		55	38	54	55	56	26	40	55	54	55	52	44	55	52	50
Ink Absorba- bility		Q	В	ਬ	Ą	Ą	Ą	83	A	Ø	ນ	A	A	A	М	S
Average Diameter	Secondary Absorba- Silica bility Particles	232	230	229	211	204	199	200	203	205	207	294	352	228	228	219
Layer Sur- face pH		7.3	7.3	6.0	4.5	4.6	3.1	2.5	4.6	4.6	4.6	4.5	4.5	4.6	4.5	4.6
F/B		5.0	9.0	9.0	9.0	0.6	9.0	0.6	6.5	5.5	5.0	6.5	6.5	6.5	6.5	6.5
*PVA Solid Ratio (%)		16.6	10.0	10.0	10.0	10.0	10.0	10.0	13.3	15.4	16.7	13.3	13.3	13.3	13.3	13.3
Silica Particles	Solid Ratio	83.4	.) .						. 1				86.7	86.7	86.7	86.7
	Disper- sion	5-1	8-1	S-2	5-3	8-4	S-5	9-8	0-0	8-8	S-4	S-7	8-8	8-8	S-10	S-11
Record- ing Sheet No.		1-1	1-2	1-3	1-4	1-5	1-6	1-7	1 - B	0-1	1-10	1-11	1-12	1-13	1-14	1-15

*PVA: polyvinyl alcohol Comp., Comparative Example Inv., Present Invention I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001, of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Date: May 20, 2005

<u>Masayuki Ushiku</u> Masayuki Ushiku